

## METAL 3D PRINTING MATERIAL

### DMLM/DMLS - 3D Printing – Additive Manufacturing

**DMLM/DMLS 3D Printing:** Titanium Ti-64, have a chemical composition and mechanical properties corresponding to ASTM F136. Known light alloy, offering excellent mechanical properties and corrosion resistance combined with low specific weight and biocompatibility.

<b>Technology:</b>	DMLM/DMLS
<b>Material type:</b>	Powder Bed Fusion-Laser Welding – Titanium Ti-64
<b>(Rp 0.2 %) Yield Strength (AS BUILT):</b> <b>Heat Treated:</b>	1100 ± 50 MPa (950 ± 30 MPa)
<b>Elongation at Break (AS BUILT):</b> <b>Heat Treated:</b>	8 ± 3% (Min. 6%)
<b>Young's Modulus (AS BUILT):</b> <b>Heat Treated:</b>	110 ± 15 GPa (115 ± 20 GPa)
<b>Hardness (AS BUILT):</b> <b>Heat Treated:</b>	34 HRC (34 HRC)
<b>Tensile Strength (AS BUILT):</b> <b>Heat Treated:</b>	1200 ± 40 MPa (1050 ± 30 MPa)
<b>Applications:</b>	Aerospace, motorsport racing, rapid prototyping R&D, high performance engineering applications.

Disclaimer: The data above is general information and may vary from machine to machine or supplier to supplier. All tolerance specifications reflect the approximate range of a process's capabilities and should be viewed only as a guide. These dimensional tolerances, buyer assumes sole responsibility for the design, and must test and verify the material of the product for each specific application applies to their internal requirements.