

## DIRECT METAL LASER MELTING (DMLM) ~ALSO KNOWN BY (DMLS) STANDARD TOLERANCES

Attainable prototype dimensional tolerances depends on the choice of technology used to make the prototype or short-run parts. Actual capabilities are dependent upon manufacturing, equipment, material selection, and part requirements. For unique requirements to ensure specs are met within the limitation of our technologies, capabilities and processes, a 2D drawing print (s), tolerances, and / or other requirements are required in writing when quotation is requested. We are fully equipped to fabricate components for companies and can quote from STEP, IGES, and SLDPRP model formats.

<b>Technology:</b>	Metal Laser Sintering
<b>Material type:</b>	Alloys
<b>Materials:</b>	Aluminum, Stainless Steel 17-4, Titanium – Ti64
<b>Net Build Size Parts Up To :</b>	9" x 9" x 12"
<b>Dimensional Tolerances:</b>	± 0.004 in. ~ ± 0.001 in.
<b>Minimum Wall Thickness:</b>	0.012 ~ 0.016 in.
<b>Ideal Uses For This Technology:</b>	Aerospace, Automotive, Manufacturing, Medical Design

Disclaimer: The data above is general information and may vary from machine to machine or supplier to supplier. All tolerance specifications reflect the approximate range of a process's capabilities and should be viewed only as a guide. These dimensional tolerances, buyer assumes sole responsibility for the design, and must test and verify the material of the product for each specific application applies to their internal requirements.